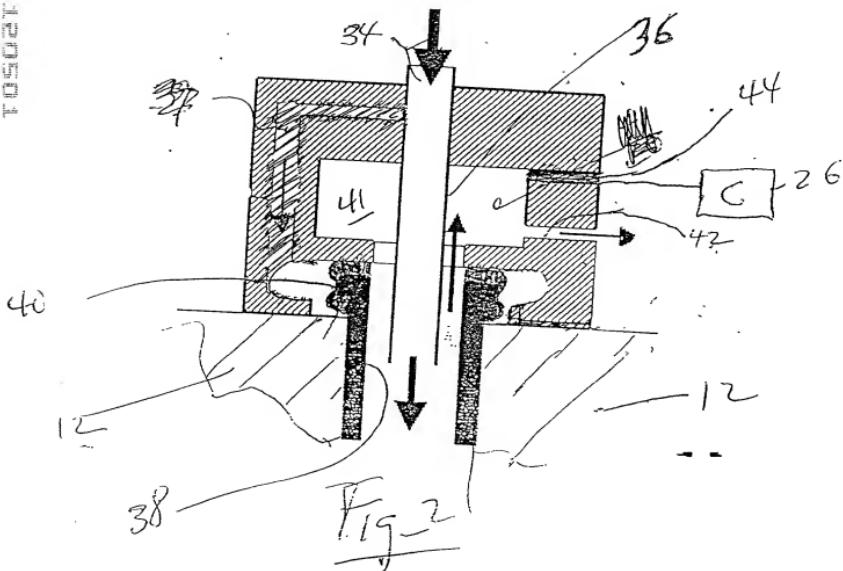
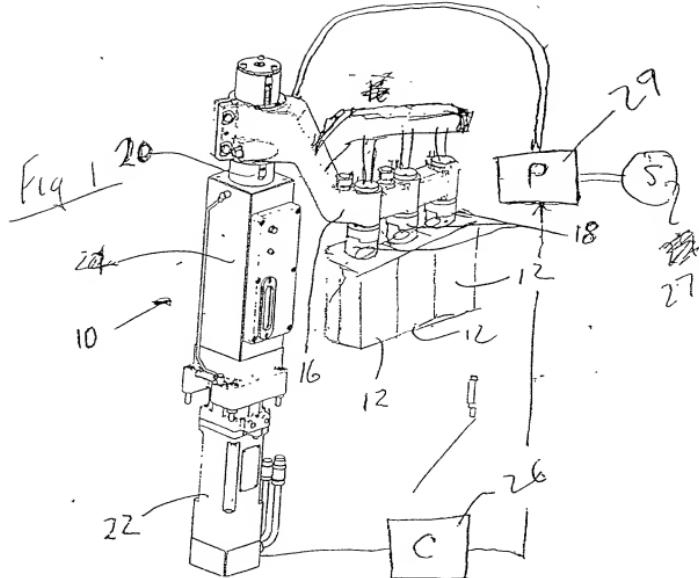
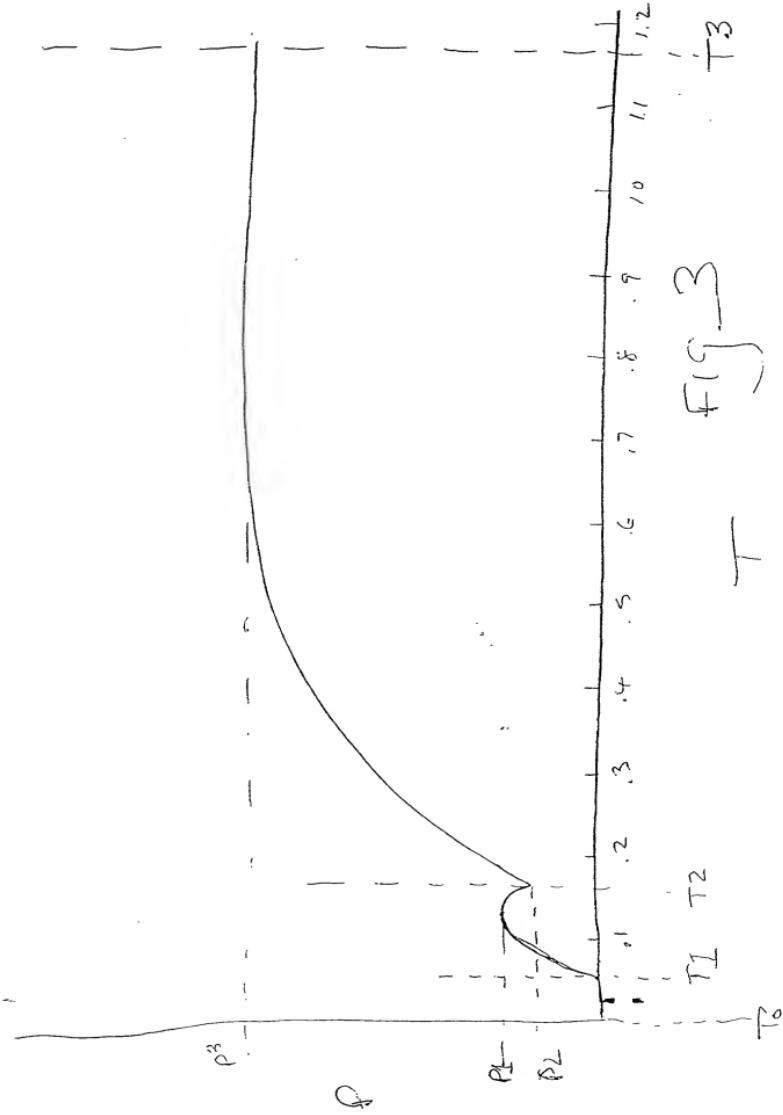


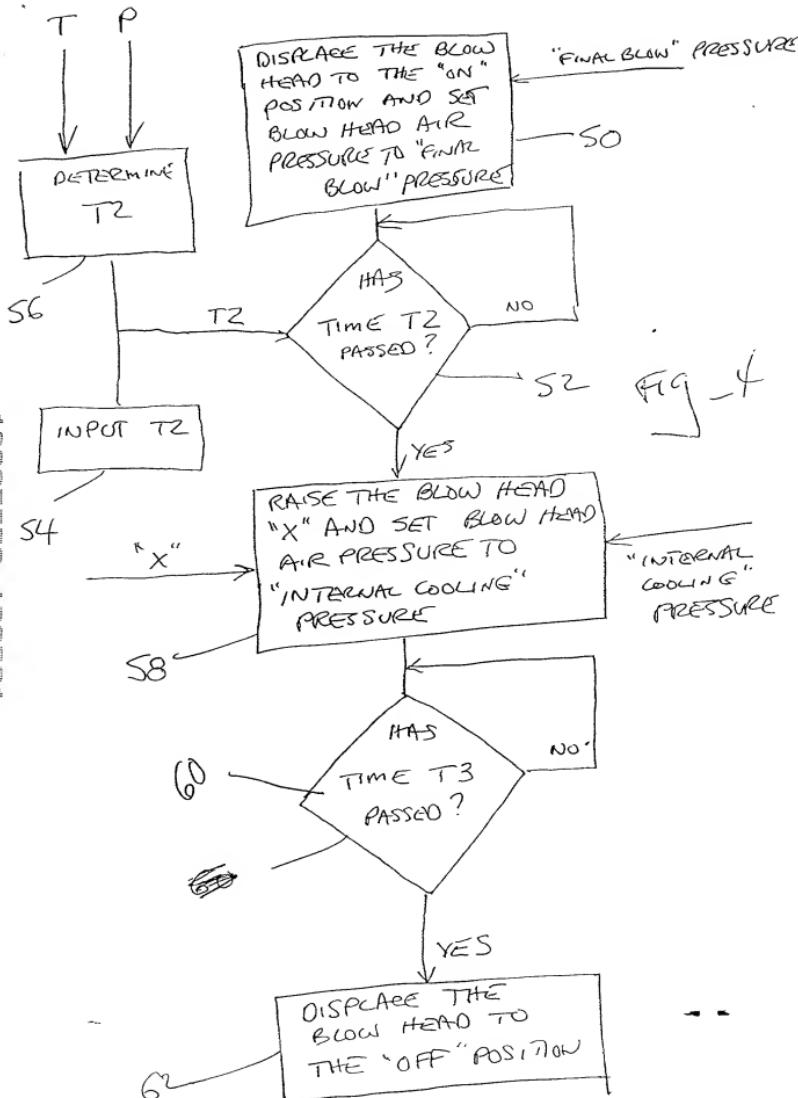
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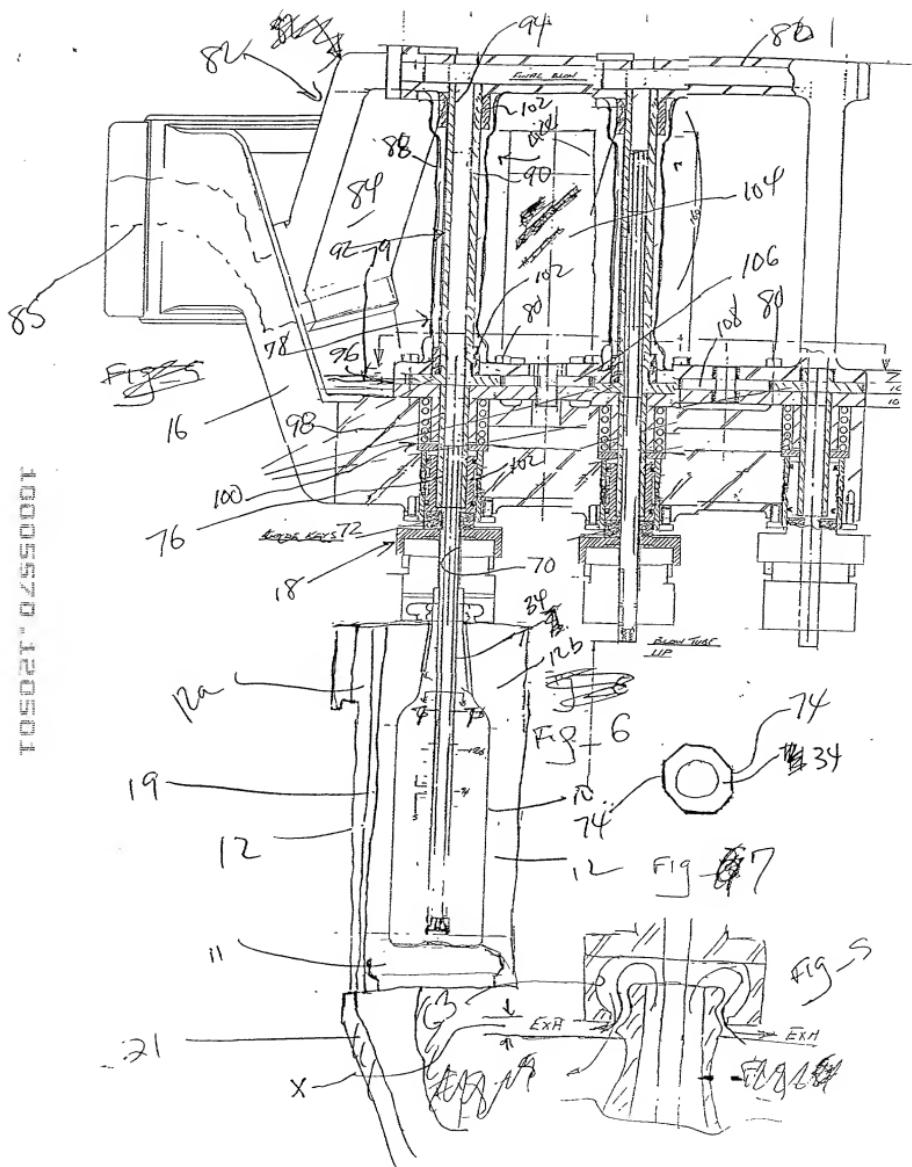


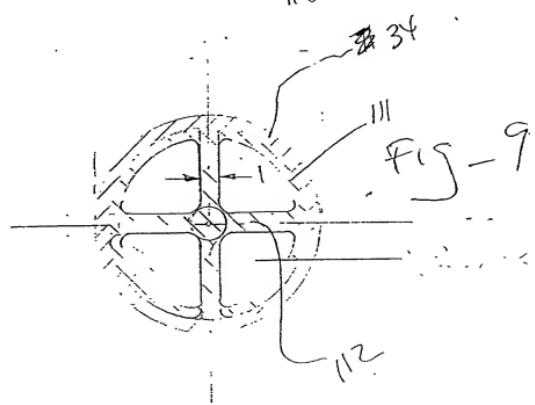
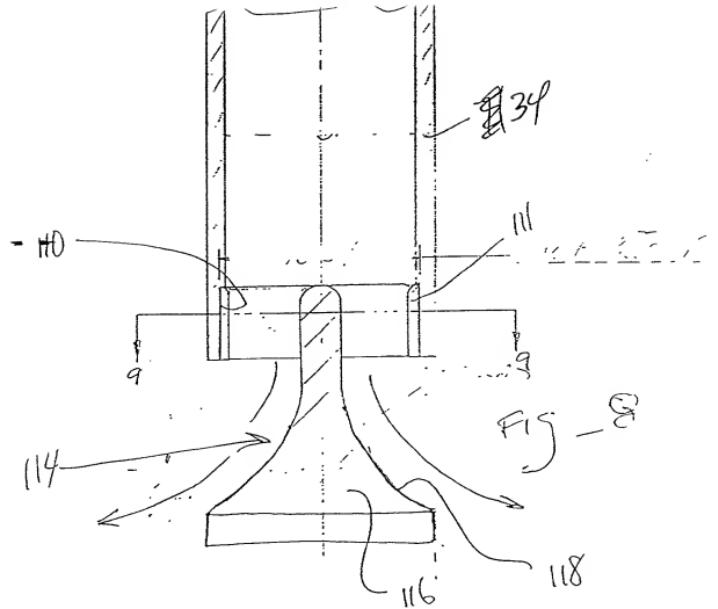


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1.0005570 .1.20501



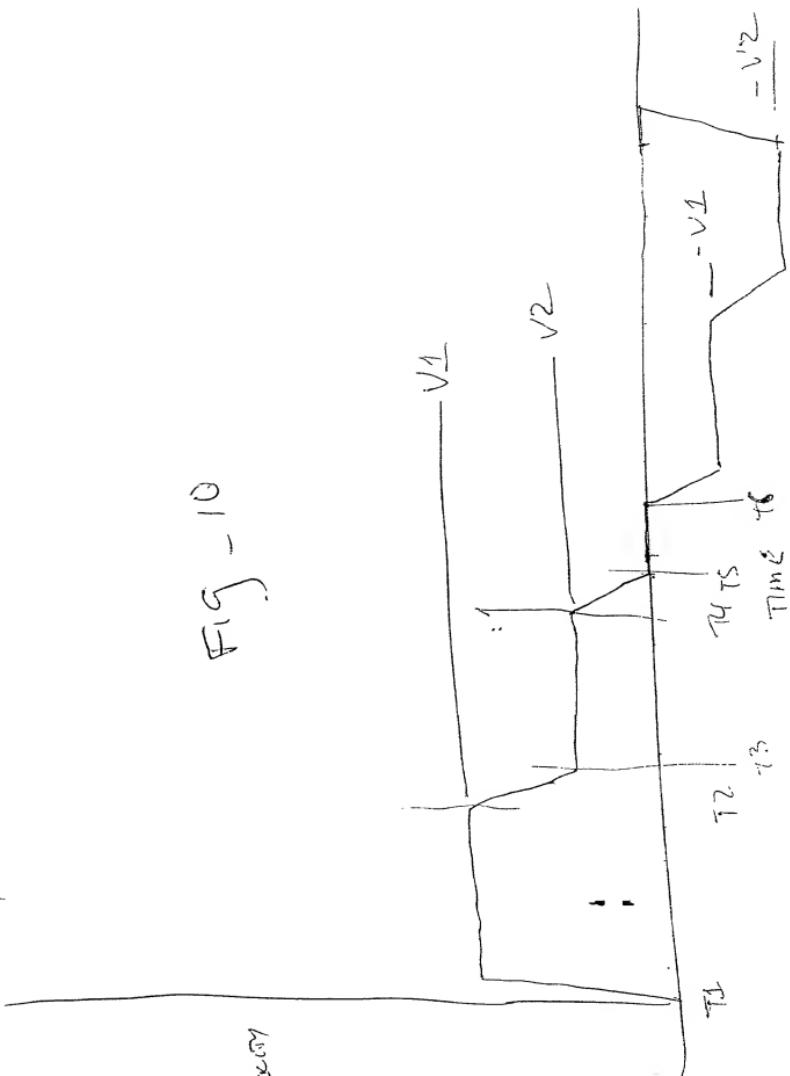




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Diagram

Fig - 10



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F_1

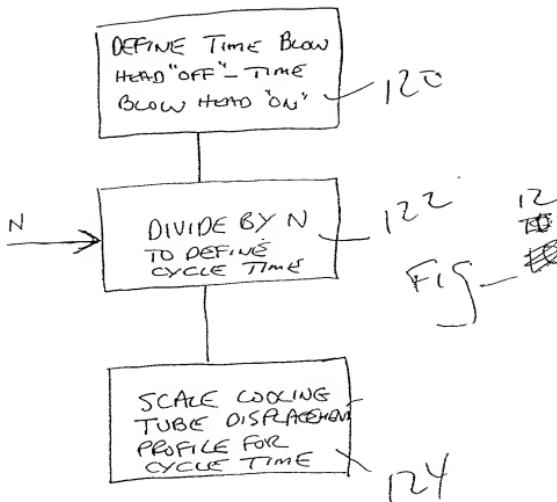
F_1

V_2

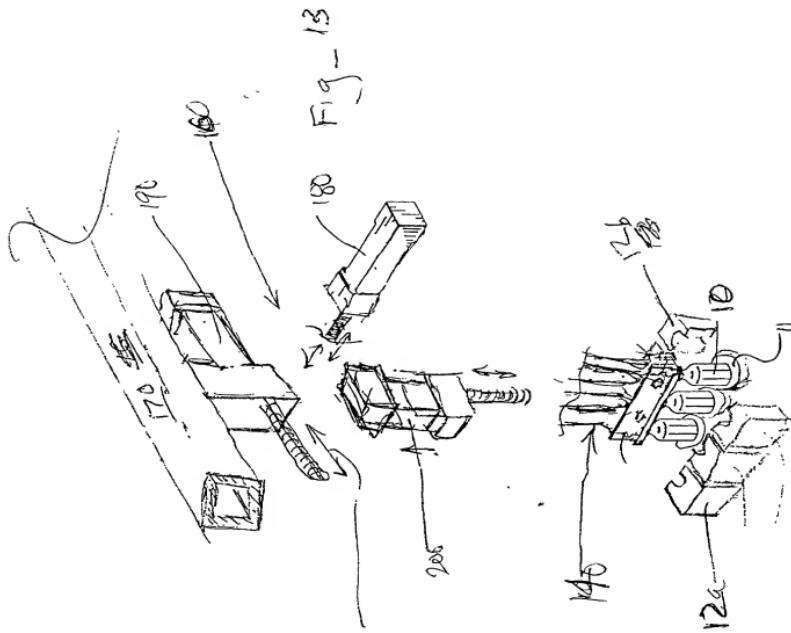
V_1

V_2





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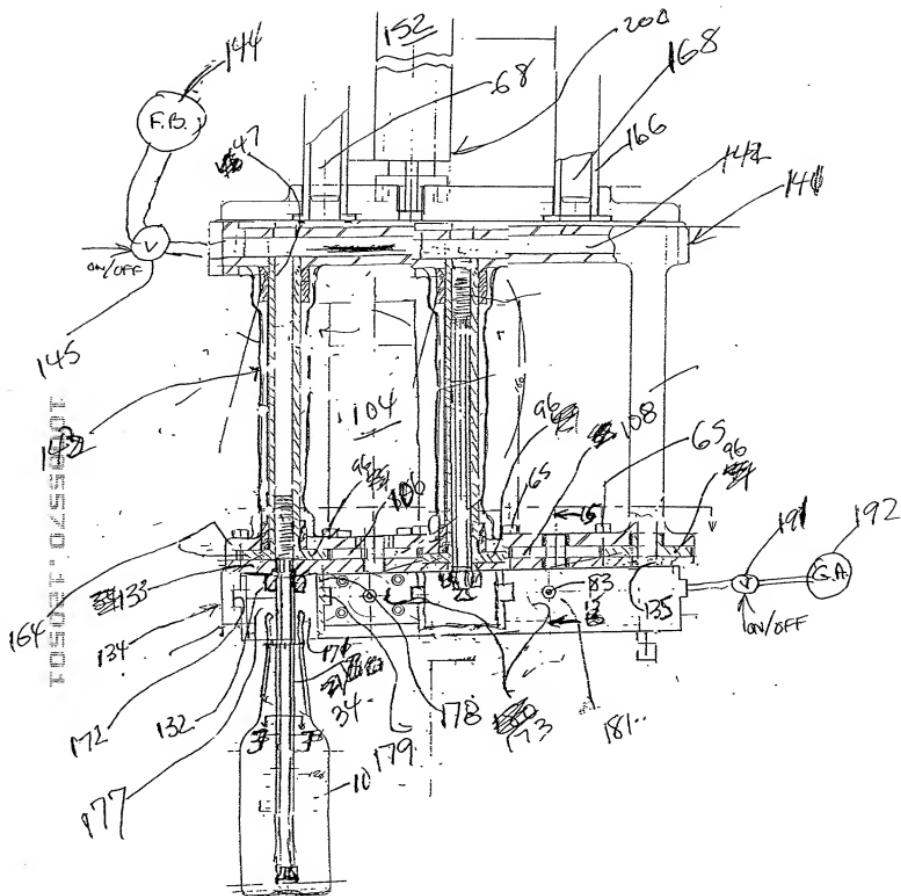
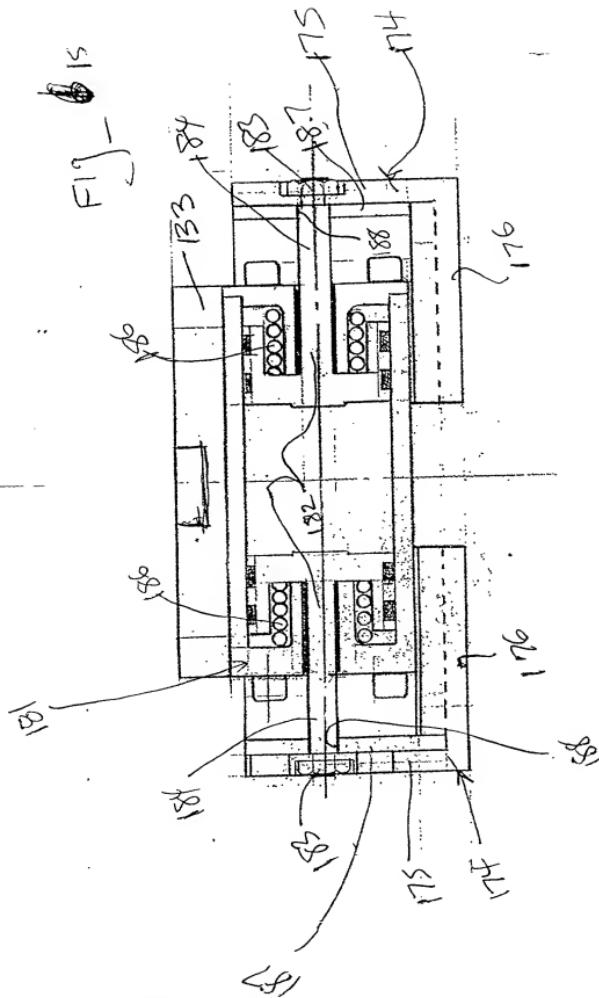
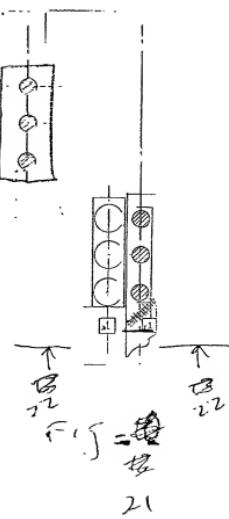
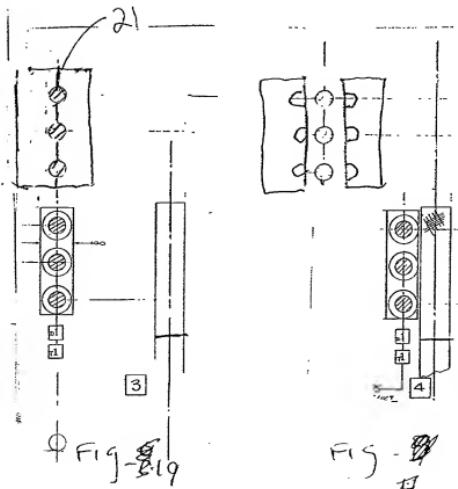
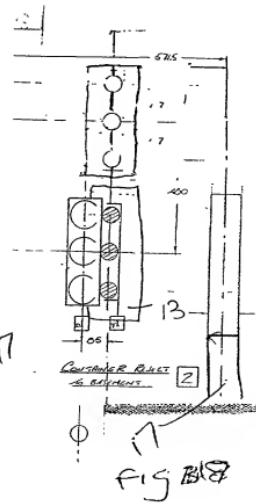
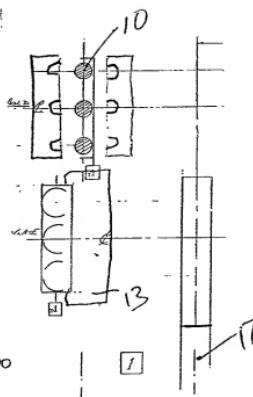
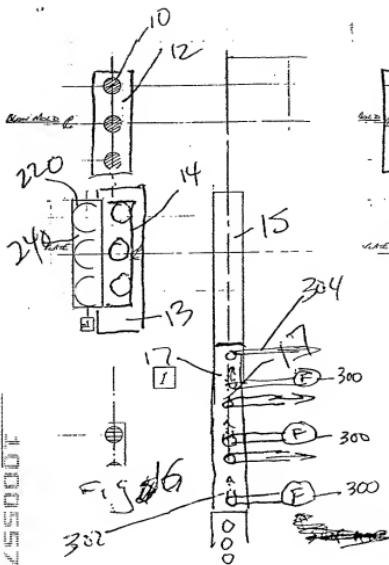


Fig - 14

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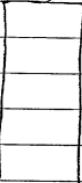
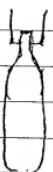
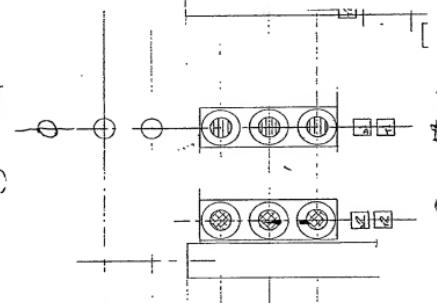
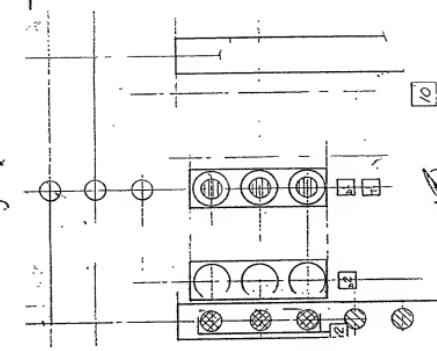
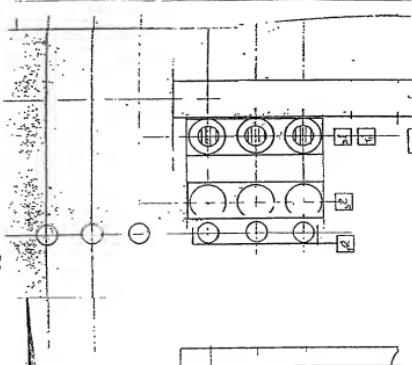
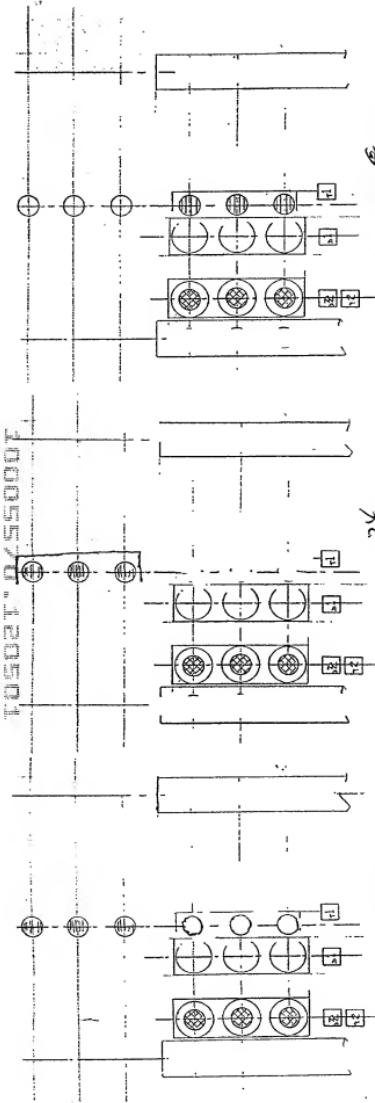


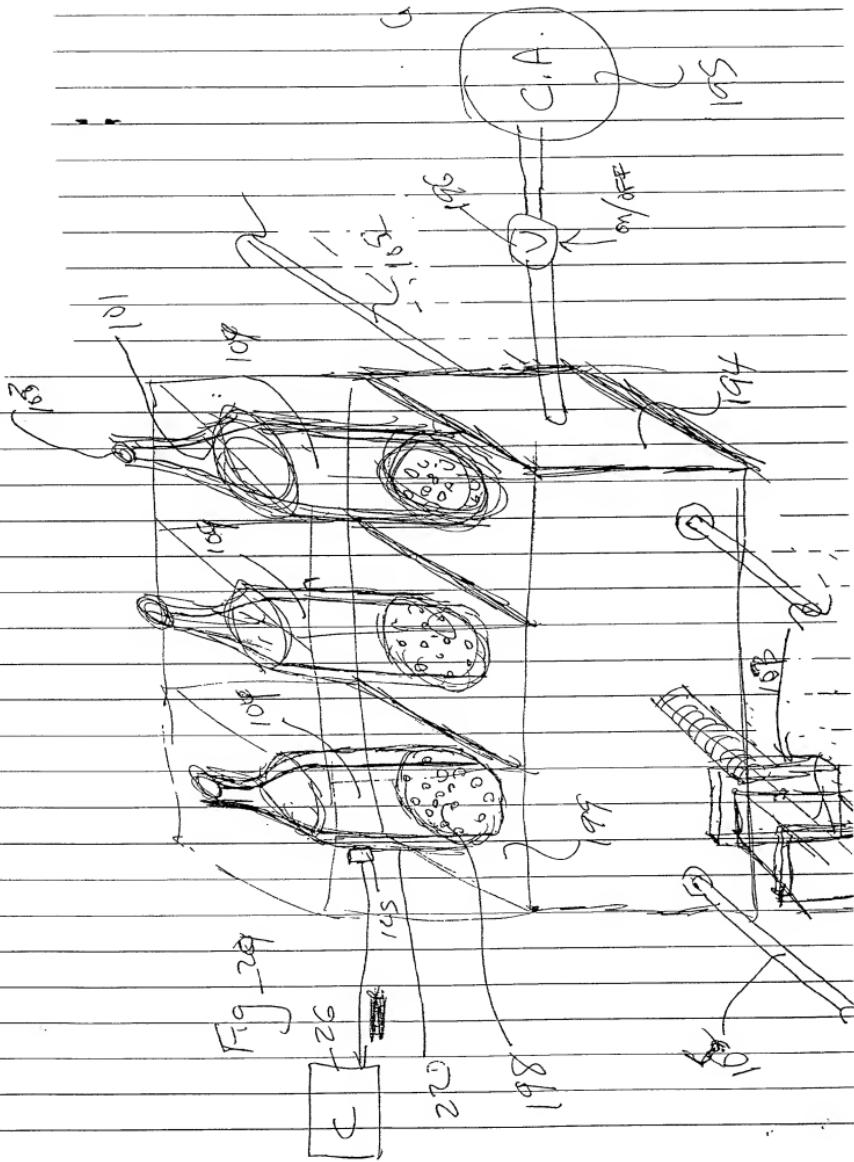
FIG 22

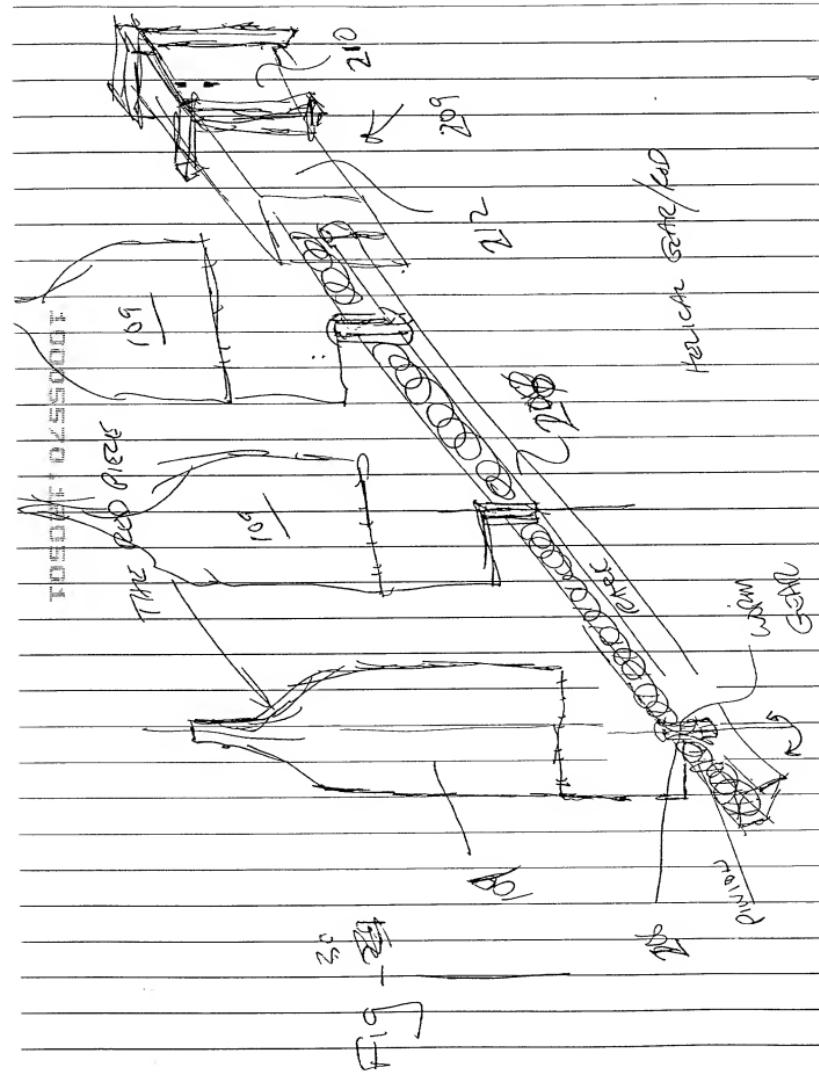
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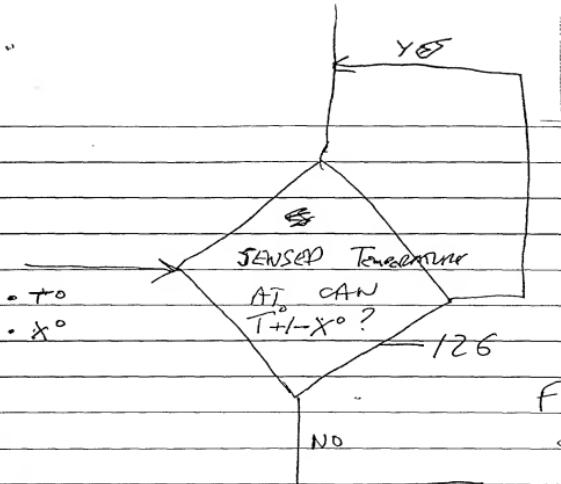


Fig - 31

THE
 REJECT BOTTLES

